

Questionnaire manual: Milk products

Questionnaire code: 13512024

Submitted in: 26.01.2024, data about 2023

Periodicity: Annual

p. 1/9

Statistics Estonia guarantees the full protection of data submitted.

eSTAT (<https://estat.stat.ee/>) is for data submission.

Please make sure that you enter data in the correct cell. If you enter alphabetical characters in a number field, a corresponding error message is displayed. In the case of some fields, logic (arithmetic) checks have been applied to prevent data entry mistakes. If there is a conflict in the entered data or they conflict with prefilled data, an error message appears when the table is checked. In the case of errors, review the data carefully and make corrections.

After correcting the data, save changes and check the questionnaire again. If there are no more mistakes, confirm and submit the data by clicking "Confirm" on the last page of the questionnaire. You will be displayed a message that the data have been submitted successfully. If you have any questions, please contact Statistics Estonia's customer service either by phone at +372 625 9300 (Mon–Thu 8:30–16:30, Fri 8:30–15:30) or by e-mail at klienditugi@stat.ee.

DATA COLLECTED WITH THE QUESTIONNAIRE

Table 1. PRODUCTION OF MILK PRODUCTS

Row code/ column code	Name of variable * - mandatory	Code of variable	Explanation	Type of data (number of decimals) or list/classification name	You need not fill in the value: period, economic activity
1 / 2	Produced drinking milk: total – volume of milk fat in raw material	K_PIIM1 101	Volume of milk fat in raw material in drinking milk produced for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
2 / 1	Produced drinking milk: raw milk – quantity	K_PIIM1 110	Quantity of produced raw milk (in tonnes, with precision of 0.1 tonnes). Raw milk is milk which has not been heated over 40 °C or which has not passed any other processing of equivalent effect.	Positive real number (0,3)	
4 / 1	Produced drinking milk: pasteurised raw milk (fat content of at least 3.5%) – quantity	K_PIIM1 121	Quantity of pasteurised of whole milk (in tonnes, with precision of 0.1 tonnes). Pasteurised milk is milk produced by short-term processing at high temperature (at least 15 seconds at 71.7 °C or at an equivalent combination) or as the result of the pasteurising process or by using other equivalent time and temperature combinations.	Positive real number (0,3)	
5 / 1	Produced drinking milk: sterilised whole milk (fat content of at least 3.5%) – quantity	K_PIIM1 122	Quantity of sterilised of whole milk (in tonnes, with precision of 0.1 tonnes). Sterilised milk is milk which has been heated and sterilised in hermetically sealed wrappings or containers; the milk must be of such preservability that no deterioration can be observed after it has spent 15 days in a closed container at the temperature of +30 °C.	Positive real number (0,3)	
6 / 1	Produced drinking milk: uperized whole milk (fat content of at least 3.5%) – quantity	K_PIIM1 123	Quantity of uperized whole milk (in tonnes, with precision of 0.1 tonnes). Uperized milk is milk produced by applying a continuous flow of heat using a high temperature for a short time (at least 135 °C for not less than 1 second).	Positive real number (0,3)	
8 / 1	Produced drinking milk: pasteurised semi-skimmed milk (1.5–3.5%) – quantity	K_PIIM1 131	Quantity of pasteurised semi-skimmed milk (in tonnes, with precision of 0.1 tonnes). Pasteurised milk is milk produced by short-term processing at high temperature (at least 15 seconds at 71.7 °C or at an equivalent combination) or as the result of the pasteurising process or by using other equivalent time and temperature combinations.	Positive real number (0,3)	
9 / 1	Produced drinking milk: sterilised semi-skimmed milk (1.5–3.5%) – quantity	K_PIIM1 132	Quantity of sterilised semi-skimmed milk (in tonnes, with precision of 0.1 tonnes). Sterilised milk is milk which has been heated and sterilised in hermetically sealed wrappings or containers; the milk must be of such preservability that no deterioration can be observed after it has spent 15 days in a closed container at the temperature of 30 °C.	Positive real number (0,3)	
10 / 1	Produced drinking milk: uperized semi-skimmed	K_PIIM1 133	Quantity of uperized semi-skimmed milk (in tonnes, with precision of 0.1 tonnes). Uperized milk is milk produced by applying a continuous flow of heat using a high temperature	Positive real number (0,3)	

Questionnaire manual: Milk products

Questionnaire code: 13512024

Submitted in: 26.01.2024, data about 2023

p. 2/9

	milk (1.5–3.5%) – quantity		for a short time (at least 135 °C for not less than 1 second). Indicated in tonnes, with precision of 0.1.		
12 / 1	Produced drinking milk: pasteurised skimmed milk for drinking (fat content of at least 0.5%) – quantity	K_PIIM1 141	Quantity of pasteurised of skimmed milk for drinking (in tonnes, with precision of 0.1 tonnes). Pasteurised milk is milk produced by short-term processing at high temperature (at least 15 seconds at 71.7 °C or at an equivalent combination) or as the result of the pasteurising process or by using other equivalent time and temperature combinations.	Positive real number (0,3)	
13 / 1	Produced drinking milk: sterilised skimmed milk for drinking (fat content of at least 0.5%) – quantity	K_PIIM1 142	Quantity of sterilised of skimmed milk for drinking (in tonnes, with precision of 0.1 tonnes). Sterilised milk is milk which has been heated and sterilised in hermetically sealed wrappings or containers; the milk must be of such preservability that no deterioration can be observed after it has spent 15 days in a closed container at the temperature of 30 °C.	Positive real number (0,3)	
14 / 1	Produced drinking milk: uperized skimmed milk for drinking (fat content of at least 0.5%) – quantity	K_PIIM1 143	Quantity of uperized skimmed milk for drinking (in tonnes, with precision of 0.1 tonnes). Uperized milk is milk produced by applying a continuous flow of heat using a high temperature for a short time (at least 135 °C for not less than 1 second).	Positive real number (0,3)	
15 / 1	Produced buttermilk – quantity	K_PIIM1 200	Quantity of produced buttermilk for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). Buttermilk is a residual product (also acid or acidified) of the processing of milk or cream into butter.	Positive real number (0,3)	
15 / 2	Produced buttermilk – volume of milk fat in raw material	K_PIIM1 201	Volume of milk fat in raw material in buttermilk produced for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
17 / 1	Produced cream (fat content of up to 29% by weight) – quantity	K_PIIM1 310	Quantity of produced cream with fat content of up to 29% by weight which is available for delivery outside the dairy industry (i.e., for human consumption, as raw material for manufacturers of chocolate, ice cream, etc.) (in tonnes, with precision of 0.1 tonnes). Also includes cream which has been subject to heat treatment, acidified cream, cream in cartons or tins. To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
17 / 2	Produced cream (fat content of up to 29% by weight) – volume of milk fat in raw material	K_PIIM1 311	Volume of milk fat in raw material in the production of cream with fat content of up to 29% by weight for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
18 / 1	Produced cream (fat content over 29% by weight) – quantity	K_PIIM1 320	Quantity of produced cream with fat content over 29% by weight which is intended for use outside the dairy industry (i.e., for human consumption, as raw material for manufacturers of chocolate, ice cream, etc.) (in tonnes, with precision of 0.1 tonnes). Also includes cream which has been subject to heat treatment, acidified cream, cream in cartons or tins. To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
18 / 2	Produced cream (fat content over 29% by weight) – volume of milk fat in raw material	K_PIIM1 321	Volume of milk fat in raw material in the production of cream with fat content over 29% by weight for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
20 / 1	Total produced acidified milk with additives – quantity	K_PIIM1 410	Quantity of acidified milk products with pH 3.8 to 5.5 produced for delivery outside the dairy industry) (in tonnes, with precision of 0.1 tonnes). Includes yoghurt, drinkable yoghurt, prepared yoghurt, heat-treated fermented milk and other products. Also includes products based on or containing bifidus and acidified milk. To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
20 / 2	Total produced acidified milk with additives – volume of milk fat in raw material	K_PIIM1 411	Volume of milk fat in raw material in the production of acidified milk with additives (yoghurt, drinkable yoghurt and other products) for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
21 / 1	Total produced acidified without additives – quantity	K_PIIM1 420	Quantity of acidified milk products with pH 3.8 to 5.5 produced for delivery outside the dairy industry) (in tonnes, with precision of 0.1 tonnes). Includes yoghurt, drinkable yoghurt, prepared yoghurt, heat-treated fermented milk and other products. Also includes products based on or containing bifidus and acidified milk. To avoid double	Positive real number (0,3)	

Questionnaire manual: Milk products

Questionnaire code: 13512024

Submitted in: 26.01.2024, data about 2023

p. 3/9

			counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.		
21 / 2	Total produced acidified milk without additives – volume of milk fat in raw material	K_PIIM1 421	Volume of milk fat in raw material in the production of acidified milk without additives (yoghurt, drinkable yoghurt and other products) for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
22 / 1	Produced drinks with a milk base – quantity	K_PIIM1 500	Quantity of drinks with a milk base produced for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). These are liquid products containing at least 50% milk products, including products based on whey. Also includes chocolate milk, buttermilk with additives or flavoured, etc. To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
22 / 2	Produced drinks with a milk base – volume of milk fat in raw material	K_PIIM1 501	Volume of milk fat in raw material in the production of drinks with milk base for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
23 / 1	Other produced fresh milk product (ice cream, etc.) – quantity	K_PIIM1 600	Quantity of other fresh milk products (jellied milks, ice cream, etc.) produced for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). Fresh milk products not elsewhere specified are mainly milk-based desserts (jellied milks, custard tarts, cream desserts, mousses, etc.), ice cream, desserts in tins, also fresh farm products placed on the market without processing (excluding packaging). To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
23 / 2	Other produced fresh milk product (ice cream, etc.) – volume of milk fat in raw material	K_PIIM1 601	Volume of milk fat in raw material in the production of jellied milks, ice cream and other fresh milk products not elsewhere specified for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
24 / 1	Produced unsweetened concentrated milk – quantity	K_PIIM2 110	Quantity of unsweetened concentrated milk products produced by partial elimination of water from whole milk, semi-skimmed milk or skimmed milk for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account. Indicated in tonnes, with precision of 0.1.	Positive real number (0,3)	
24 / 2	Produced unsweetened concentrated milk – volume of milk fat in raw material	K_PIIM2 111	Volume of milk fat in raw material in the production of unsweetened concentrated milk for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
25 / 1	Produced sweetened concentrated milk – quantity	K_PIIM2 120	Quantity of sweetened concentrated milk products produced by partial elimination of water from whole milk, semi-skimmed milk or skimmed milk for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
25 / 2	Produced sweetened concentrated milk – volume of milk fat in raw material	K_PIIM2 121	Volume of milk fat in raw material in the production of sweetened concentrated milk for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
26 / 1	Produced cream milk powder – quantity	K_PIIM2 210	Quantity of produced cream milk powder for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). Milk powder with a milk fat content of not less than 42% by weight. To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
26 / 2	Produced cream milk powder – volume of milk fat in raw material	K_PIIM2 211	Volume of milk fat in raw material in the production of cream milk powder for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
27 / 1	Produced whole milk powder – quantity	K_PIIM2 220	Quantity of produced whole milk powder for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). Milk powder with a milk fat content of 26–42% by weight. To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
27 / 2	Produced whole	K_PIIM2	Volume of milk fat in raw material in the production of whole	Positive real	

Questionnaire manual: Milk products

Questionnaire code: 13512024

Submitted in: 26.01.2024, data about 2023

p. 4/9

	milk powder – volume of milk fat in raw material	221	milk powder for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	number (0,3)	
28 / 1	Produced partly skimmed-milk powder – quantity	K_PIIM2 230	Quantity of partly skimmed-milk powder produced for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). Milk powder with a milk fat content of 1.5–25% by weight. To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
28 / 2	Produced partly skimmed-milk powder – volume of milk fat in raw material	K_PIIM2 231	Volume of milk fat in raw material in the production of partly skimmed-milk powder for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
29 / 1	Produced skimmed milk powder – quantity	K_PIIM2 240	Quantity of produced skimmed milk powder for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). Milk powder with a milk fat content of up to 1.5% by weight. To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
29 / 2	Produced skimmed milk powder – volume of milk fat in raw material	K_PIIM2 241	Volume of milk fat in raw material in the production of skimmed milk powder for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
30 / 1	Produced buttermilk powder – quantity	K_PIIM2 250	Quantity of produced buttermilk powder for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
30 / 2	Produced buttermilk powder – volume of milk fat in raw material	K_PIIM2 251	Volume of milk fat in raw material in the production of buttermilk powder for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
31 / 1	Produced mixture of powders – quantity	K_PIIM2 260	Quantity of mixture of powders (incl. whole milk substitute) produced for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). Curdled milk and cream, kephir and other fermented or acidified milk and cream, whether or not containing added sugar or other sweetening matter or flavoured or containing added fruit or cocoa. Also includes mixtures of powdered cream, milk, buttermilk and/or whey, protein-based powdered products, incl. whole milk substitute. To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
31 / 2	Produced mixture of powders – volume of milk fat in raw material	K_PIIM2 261	Volume of milk fat in raw material in the production of mixture of powders (incl. whole milk substitute) for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
32 / 2	Total produced butter and other yellow fat products, expressed in butter equivalent with a milk fat content equal to 82% – volume of milk fat in raw material	K_PIIM2 301	Volume of milk fat in raw material in the production of butter and other yellow fat products for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,5)	
33 / 2	Produced butter (fat content 80–90%): total – volume of milk fat in raw material	K_PIIM2 3101	Volume of milk fat in raw material in the production of butter with fat content of 80–90% for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
34 / 1	Produced butter (fat content 80–90%): natural butter – quantity	K_PIIM2 311	Quantity of natural butter produced for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). Indicated in product weight. Natural butter is a product that is produced directly and only of pasteurised cream, with a milk fat content of at least 80 but less than 90% by weight, a water content of up to 16% and a dry non-fat milk-material content of up to 2%. To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
34 / 2	Produced butter (fat content	K_PIIM2 3111	Volume of milk fat in raw material in the production of natural butter with fat content of 80–90% for delivering outside the	Positive real number	

Questionnaire manual: Milk products

Questionnaire code: 13512024

Submitted in: 26.01.2024, data about 2023

p. 5/9

	80–90%): natural butter – volume of milk fat in raw material		dairy industry (in tonnes, with precision of 0.1 tonnes).	(0,3)	
35 / 1	Produced butter (fat content 80–90%): recombined butter – quantity	K_PIIM2 312	Quantity of recombined butter produced for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). Indicated in product weight. A product produced from butteroil, dry non-fat milk-material and water, with a milk fat content of at least 80 but less than 90% by weight, a water content of up to 16% and a dry non-fat milk-material content of up to 2%. To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account. Indicated in tonnes, with precision of 0.1.	Positive real number (0,3)	
35 / 2	Produced butter (fat content 80–90%): recombined butter – volume of milk fat in raw material	K_PIIM2 3121	Volume of milk fat in raw material in the production of recombined butter with fat content of 80–90% for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
36 / 1	Produced butter (fat content 80–90%): whey butter – quantity	K_PIIM2 313	Quantity of whey butter produced for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). Indicated in product weight. A product produced from whey cream or mixture of whey cream and cream, with a milk fat content of at least 80 but less than 90% by weight, a water content of up to 16% and a dry non-fat milk-material content of up to 2%. To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account. Indicated in tonnes, with precision of 0.1.	Positive real number (0,3)	
36 / 2	Produced butter (fat content 80–90%): whey butter – volume of milk fat in raw material	K_PIIM2 3131	Volume of milk fat in raw material in the production of whey butter for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
37 / 1	Produced rendered butter and butteroil – quantity	K_PIIM2 320	Quantity of rendered butter and butteroil produced for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). Indicated in product weight. Milk fat content of rendered butter exceeds 85% by weight of the product. Also includes dehydrated milk fats. Butteroil is a product obtained from milk, cream or butter by processes which eliminate the water and the non-fat dry extract; with a content of milk fat of at least 99.3% by weight and a water content of up to 0.5% by weight. To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
37 / 2	Produced rendered butter and butteroil – volume of milk fat in raw material	K_PIIM2 3201	Volume of milk fat in raw material in the production of rendered butter and butteroil for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
38 / 2	Produced other yellow fat products: total – volume of milk fat in raw material	K_PIIM2 3301	Volume of milk fat in raw material in the production of butter with fat content under 80% and fats composed of plant and/or animal products for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
39 / 1	Produced other yellow fat products: reduced-fat butter (fat content under 80%) – quantity	K_PIIM2 331	Quantity of butter with fat content of 80% produced for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). Indicated in product weight. A product with milk fat content of less than 80% by weight (except other fats, Võideks and Võidel). Sales description can be “three-quarter fat butter”, “half fat butter” or “dairy spread”. To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
39 / 2	Produced other yellow fat products: reduced-fat butter (fat content under 80%) – volume of milk fat in raw material	K_PIIM2 3311	Volume of milk fat in raw material in the production of butter with fat content of under 80% for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
40 / 1	Produced other yellow fat	K_PIIM2 332	Quantity of other blend of fat (incl. Võideks and Võidel) produced for delivering outside the dairy industry (in tonnes,	Positive real number	

Questionnaire manual: Milk products

Questionnaire code: 13512024

Submitted in: 26.01.2024, data about 2023

p. 6/9

	products: fats composed of plant and/or animal products (milk fat content 10–80%) – quantity		with precision of 0.1 tonnes). Indicated in product weight. A product with milk fat content of 10–80% of fat content, incl. Võideks and Võidel. Sales description can be "blend of fat", "three-quarter-fat blend", "half-fat blend" or "blended spread". To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	(0,3)	
40 / 2	Produced other yellow fat products: fats composed of plant and/or animal products (milk fat content 10–80%) – volume of milk fat in raw material	K_PIIM2 3321	Volume of milk fat in raw material in the production of fats composed of plant and/or animal products for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
41 / 1	Produced cheese from cows' milk (except processed cheese) – quantity	K_PIIM2 411	Quantity of cheese produced for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). A fresh or matured solid or semi-solid product obtained by coagulating cows' milk, skimmed milk, semi-skimmed milk, cream, whey cream or buttermilk, alone or in combination, by the action of rennet or other suitable coagulating agents, and by partly draining the whey resulting from such coagulation. To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
41 / 2	Cheese produced from cows' milk (except processed cheese) – volume of milk fat in raw material	K_PIIM2 4111	Volume of milk fat in raw material in the production of cheese from cows' milk for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
42 / 1	Cheese produced from goats' milk – quantity	K_PIIM2 412	Quantity of cheese produced from goats' milk for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). A fresh or matured solid or semi-solid product obtained by coagulating goats' milk, skimmed milk, semi-skimmed milk, cream, whey cream or buttermilk, alone or in combination, by the action of rennet or other suitable coagulating agents, and by partly draining the whey resulting from such coagulation. To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
42 / 2	Cheese produced from goats' milk – volume of milk fat in raw material	K_PIIM2 4121	Volume of milk fat in raw material in the production of cheese from goats' milk for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
44 / 1	Produced cheese (from all types of milk): soft cheese – quantity	K_PIIM2 421	Quantity of soft cheese from all types of milk (cheese in which the MFFB when refined is in general not less than 68%) for delivering outside the dairy industry (in tonnes, with the precision of 0.1 tonnes). To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
45 / 1	Produced cheese (from all types of milk): semi-soft cheese – quantity	K_PIIM2 422	Quantity of semi-soft cheese from all types of milk (cheese in which the MFFB when refined is in general not less than 62% and less than 68%) for delivering outside the dairy industry (in tonnes, with the precision of 0.1 tonnes). To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
46 / 1	Produced cheese (from all types of milk): semi-hard cheese – quantity	K_PIIM2 423	Quantity of semi-hard cheese from all types of milk (cheese in which the MFFB when refined is in general not less than 55% and less than 62%) for delivering outside the dairy industry (in tonnes, with the precision of 0.1 tonnes). To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
47 / 1	Produced cheese (from all types of milk): hard cheese – quantity	K_PIIM2 424	Quantity of hard cheese from all types of milk (cheese in which the MFFB when refined is in general not less than 47% and less than 55%) for delivering outside the dairy industry (in tonnes, with the precision of 0.1 tonnes). To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
48 / 1	Produced cheese (from all types of milk): very hard	K_PIIM2 425	Quantity of very hard cheese from all types of milk (cheese in which the MFFB when refined is in general not less than 47%) for delivering outside the dairy industry (in tonnes, with	Positive real number (0,3)	

Questionnaire manual: Milk products

Questionnaire code: 13512024

Submitted in: 26.01.2024, data about 2023

p. 7/9

	cheese – quantity		the precision of 0.1 tonnes). To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.		
49 / 1	Produced cheese (from all types of milk): fresh cheese (cottage cheese, curd)– quantity	K_PIIM2 426	Quantity of fresh cheese (curd, cottage cheese) from all types of milk produced for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). Product obtained from sour milk from which most of the serum has been removed by draining or pressing. Includes curd (except in the form of powder) which may contain up to 30% by weight of sugar and added fruits, and whey cheese (obtained by concentrating whey and adding milk or milk fat). To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
50 / 1	Produced processed cheese – quantity	K_PIIM2 500	Quantity of processed cheese produced for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). Product obtained by grinding, mixing, melting and emulsifying under the action of heat and with the aid of emulsifying agents one or more varieties of cheese, with or without the addition of milk components and/or other foodstuffs. To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
51 / 1	Produced quantity of whey as equivalent of liquid whey.	K_PIIM2 700	Quantity of whey produced for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). Whey is a by-product obtained during the manufacture of cheese or casein. In the liquid state, whey contains natural constituents (on average 4.8% lactose, 0.8% protein and 0.2% fats by weight of the product) which remain when the casein and the majority of the fat have been removed from the milk.	Positive real number (0,3)	
51 / 2	Produced whey – volume of milk fat in raw material	K_PIIM2 701	Volume of milk fat in raw material in the production of whey for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
52 / 1	Produced whey: liquid whey – quantity	K_PIIM2 710	Quantity of liquid whey produced for delivering outside the dairy industry – mainly whey intended for animal feedignstuffs (in tonnes, with precision of 0.1 tonnes). The quantity used as raw material is not considered. Indicated in actual weight.	Positive real number (0,3)	
53 / 1	Produced whey: concentrated whey – quantity	K_PIIM2 720	Quantity of concentrated whey produced for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). Indicated in actual weight.	Positive real number (0,3)	
54 / 1	Produced whey: whey in powder or block form – quantity	K_PIIM2 730	Quantity of whey in powder or block form produced for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). Indicated in actual weight.	Positive real number (0,3)	
55 / 1	Produced whey: lactose (milk sugar) – quantity	K_PIIM2 740	Quantity of lactose (milk sugar) produced for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). Indicated in actual weight.	Positive real number (0,3)	
56 / 1	Produced whey: lactalbumin – quantity	K_PIIM2 750	Quantity of lactalbumin produced for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes). Indicated in actual weight. Lactalbumin is one of the main components of whey protein.	Positive real number (0,3)	
57 / 1	Total other produced milk products – quantity	K_PIIM2 800	Quantity of other produced milk products not elsewhere specified for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	
57 / 2	Total other produced milk products – volume of milk fat in raw material	K_PIIM2 801	Volume of milk fat in raw material in the production of milk products not elsewhere specified for delivering outside the dairy industry (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,1)	
58 / 1	Other produced milk product – name	K_PIIM2 805	Name of product not elsewhere specified.	Text	
59 / 1	Other produced milk product – name 2	K_PIIM2 805_1		Text	
60 / 1	Skimmed milk and buttermilk returned to agricultural holdings – quantity	K_PIIM3 000	Quantity of skimmed milk and buttermilk returned to agricultural holdings.	Positive real number (0,1)	
60 / 2	Skimmed milk and buttermilk returned to agricultural holdings – volume of milk fat in raw	K_PIIM3 001	Volume of milk fat in raw material in the whey returned to agricultural holdings (in tonnes, with precision of 0.1 tonnes).	Positive real number (0,3)	

Questionnaire manual: Milk products

Questionnaire code: 13512024

Submitted in: 26.01.2024, data about 2023

p. 8/9

	material				
61 / 1	Exported milk and cream (in bulk): to European Union and other countries – quantity	K_PIIM4 000	Quantity of whole milk, skimmed milk and cream in bulk or in at least two-litre containers exported from Estonia (in tonnes, with the precision of 0.1 tonnes).	Positive real number (0,3)	
61 / 2	Exported milk and cream (in bulk): to European Union and other countries – volume of milk fat in raw material	K_PIIM4 001	Volume of milk fat in raw material of whole milk, skimmed milk and cream in bulk or in at least two-litre containers exported from Estonia (in tonnes, with the precision of 0.1 tonnes).	Positive real number (0,3)	
62 / 1	Exported milk and cream (in bulk): to European Union countries – quantity	K_PIIM5 000	Quantity of whole milk, skimmed milk and cream in bulk or in at least two-litre containers exported other European Union countries (in tonnes, with the precision of 0.1 tonnes).	Positive real number (0,3)	
62 / 2	Exported milk and cream (in bulk): to European Union countries – volume of milk fat in raw material	K_PIIM5 001	Volume of milk fat in raw material of whole milk, skimmed milk and cream in bulk or in at least two-litre containers exported to other European Union countries (in tonnes, with the precision of 0.1 tonnes).	Positive real number (0,3)	
63 / 1	Whole milk and skimmed milk (in bulk or in larger than two-litre containers) delivered for use outside the dairy industry – quantity	K_PIIM6 000	Quantity of whole milk and skimmed milk in bulk or in larger than two-litre containers for delivering outside the dairy industry (in tonnes, with the precision of 0.1 tonnes), intended for food industry (e.g., production of ice cream) or for using as different types of feedingstuff, except skimmed milk and buttermilk returned to agricultural holdings. To avoid double counting, milk products used in Estonian dairies for the manufacture of other milk products are not taken into account.	Positive real number (0,3)	
63 / 2	Whole milk and skimmed milk (in bulk or in larger than two-litre containers) delivered for use outside the dairy industry – volume of milk fat in raw material	K_PIIM6 001	Volume of milk fat in raw material of whole milk, skimmed milk and cream in bulk or in at least two-litre containers intended for use outside the dairy industry (in tonnes, with the precision of 0.1 tonnes).	Positive real number (0,3)	
64 / 1	Use of a milk product outside the dairy industry – name	K_PIIM6 004	Name of the method of use of a milk product outside the dairy industry.	Text	

Table 2. TIME SPENT ON FILLING OUT THE QUESTIONNAIRE (incl. for preparing the data)

Please estimate how much time you spent on filling out the questionnaire (incl. time spent on reading the instructions, collecting and preparing data). Record the total time spent by all employees.

Row code/ column code	Name of variable * - mandatory	Code of variable	Explanation	Type of data (number of decimals) or list/ classification name	You need not fill in the value: period, economic activity
1 / 1	Number of hours spent on completing the questionnaire and collecting and preparing the necessary data	TAITMIS EAEGTU NDI	Number of hours spent by all employees on completing the questionnaire. The time spent on completing the questionnaire includes the time spent on reviewing instructions, collecting and preparing the necessary data.	Positive integer	
1 / 2	Number of minutes spent on completing the questionnaire and collecting and	TAITMIS EAEGMI NUTIT	Number of minutes spent by all employees on completing the questionnaire. The time spent on completing the questionnaire includes the time spent on reviewing instructions, collecting and preparing data. Permitted value range 0–59.	Positive integer	

Questionnaire manual: Milk products

Questionnaire code: 13512024

Submitted in: 26.01.2024, data about 2023

p. 9/9

	preparing the necessary data				
--	------------------------------	--	--	--	--

Table Y2. Overall assessment on the questionnaire

Row code/ column code	Name of variable * - mandatory	Code of variable	Explanation	Type of data (number of decimals) or list/ classification name	You need not fill in the value: period, economic activity
/	Overall assessment on the ease of completing the questionnaire	TAGASI SY_1		rahulolu_v ga_lihtne_v aga_keeruli ne_5L	

Table Y3. Suggestions and comments

Row code/ column code	Name of variable * - mandatory	Code of variable	Explanation	Type of data (number of decimals) or list/ classification name	You need not fill in the value: period, economic activity
/	Suggestions and comments	TAGASI S_TESS T		Text	